

# On the Role of Iodine in the Oxidation of Zr in KI Medium

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**Summary.** The influence of  $I_2$  on the kinetics of spontaneous as well as galvanostatically induced growth of insulating oxide films on Zr metal was studied in KI solutions as a function of concentration. The stability of the anodic oxide films on Zr surfaces was investigated by measuring the potential and the two impedance components of the electrode-solution interface under currentless conditions. In all cases, the passivating oxide films were found to grow with time. The anodic polarization carried out at different current densities produced charging curves whose potentials increases with current density. The presence of increasing amounts of  $I_2$  in the KI medium always shifts the potential of  $ZrO_2$  films towards more positive values, most probably because the formed triiodide ion ( $I_3^-$ ) in the electrolyte enhances the formation of zirconium-iodine species at the electrode surface. A dissolution-precipitation mechanism was proposed which is consistent with the above results as well as with the results of the effect of temperature on the currentless film growth process.

**Keywords.** Electrochemistry; Oxide films; Zr; Surfaces; Alkali halide metals.

## Zur Rolle des Iod bei der Oxidation von Zr in KI-hältigem Medium

**Zusammenfassung.** Der Einfluß von  $I_2$  auf die Kinetik von sowohl spontanem als auch von galvanostatisch induziertem Oxidfilmwachstum auf metallischem Zr wurde in kaliumjodidhaltigen Lösungsmitteln als Funktion der Konzentration untersucht. Die Stabilität der anodischen Oxidfilme auf der Zirkonoberfläche wurde durch Messung des Potentials und der beiden Impedanzkomponenten der Elektroden-Lösungs-Grenzflächen bestimmt. In allen Fällen nahm die Dicke der passivierenden Oxidfilme als Funktion der Zeit zu. Die anodische Polarisation wurde bei verschiedenen Stromdichten ausgeführt; man erhielt Ladungskurven, deren Potentiale mit der Stromdichte ansteigen. Die Gegenwart von  $I_2$  im kaliumjodidhaltigen Medium verschiebt das Potential des  $ZrO_2$ -Films zu positiven Werten, wahrscheinlich durch vermehrte Bildung von Zirkon-Iod-Species an der Elektrodenoberfläche, die durch  $I_3^-$  begünstigt wird. Es wird ein Lösungs-Kristallisations-Mechanismus vorgeschlagen, der sowohl mit den obigen Resultaten als auch mit Ergebnissen bezüglich der Temperaturabhängigkeit des stromlosen Filmwachstumsvorgangs in Einklang steht.

## Introduction

The electrochemical behaviour of Zr finds growing interest, mainly because of the stability of its passive film towards corrosion and its small cross-section for neutron

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absorption, which make it a suitable material for nuclear fuels [1], but also for its wide application in chemical industries.

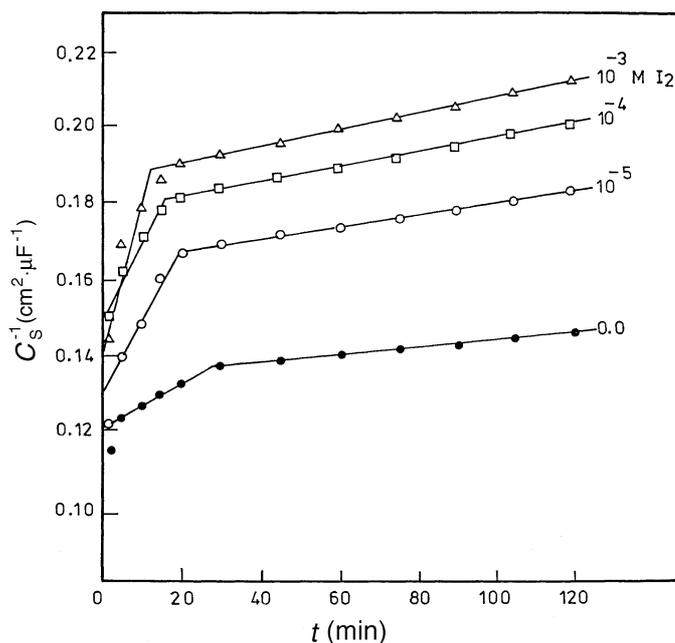
It is well established that Zr has great resistance to corrosion in alkaline or acidic solutions [2, 3] because of the formation of a thin protective oxide film which acts as a barrier layer [4].  $ZrO_2$  was found to be the main constituent of this protective film. It has a special structure which is crystalline, unlike other valve metal oxides [5].

The present study presents an attempt to investigate the role of iodine in the reactivity of the oxide growth process on Zr metal in potassium iodide either in absence or in presence of an electric field, *i.e.* spontaneously or anodically. The stability of the anodic oxide films on Zr surfaces was studied by measuring the potential and the two impedance components of the electrode-solution interface under currentless conditions.

## Results and Discussions

### *Effect of $I_2$ in absence of an electric field*

The open circuit behaviour of the mechanically polished Zr electrode was studied in 0.1 M KI solution and in solutions containing an increasing amount of iodine. As shown in Fig. 1, the variation of the reciprocal capacitance which is proportional to the oxide thickness [6] increases linearly with time indicating film thickening [7]. In each solution, the plots consist of two linear regions whose intersection point is associated with two different rates of growth, representing the inner and the outer layer [9]. Similar behaviour has been reported previously for many metals and can



**Fig. 1.** Variation of  $C_s^{-1}$  with time for a Zr electrode in 0.1 M KI +  $x$  M  $I_2$  solution ( $x = 0.0, 10^{-5}, 10^{-4},$  and  $10^{-3} M$ )

**Table 1.** Comparison of the thickening coefficients and angle  $\theta$  characterizing the film growth on a Zr electrode in 0.1 M KI +  $x$  M I<sub>2</sub> solutions

Concentration (M)	$\beta_1 \times 10^3$	$\beta_2 \times 10^4$ (cm <sup>2</sup> · $\mu$ F <sup>-1</sup> · min <sup>-1</sup> )	$\beta' \times 10^4$	$\theta$ (°)
0.0	0.75	1.00	2.74	29.89
10 <sup>-5</sup>	2.13	1.76	7.77	32.73
10 <sup>-4</sup>	2.20	2.94	7.87	34.28
10 <sup>-3</sup>	4.33	1.25	15.1	35.54

be attributed to the duplex nature of the formed film [9, 10]. The variation of oxide thickness ( $C_s^{-1}$ ) with time may be expressed in the form

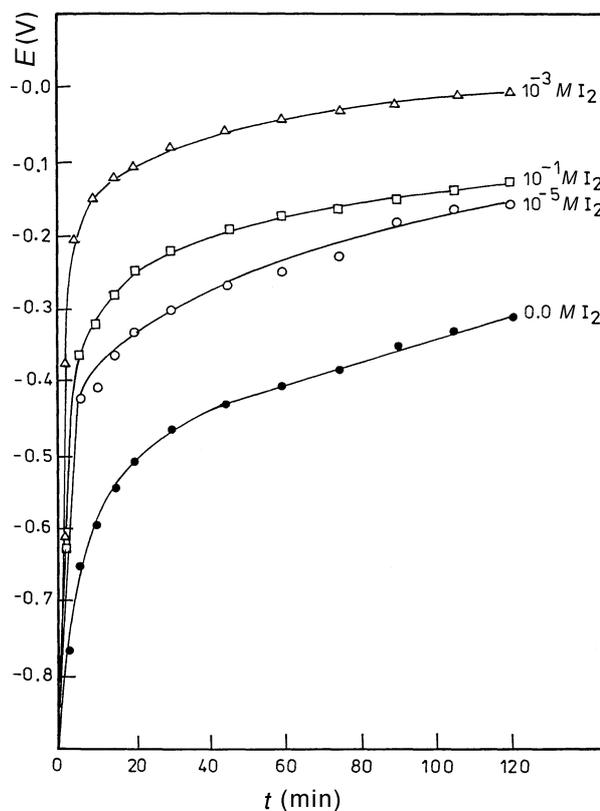
$$C_s^{-1} = \alpha + \beta t \quad (1)$$

where  $\alpha$  and  $\beta$  are constants, ( $\beta$ : rate coefficient for oxide thickening ( $dC_s^{-1}/dt$ ; cm<sup>2</sup> ·  $\mu$ F<sup>-1</sup> · min<sup>-1</sup>);  $\alpha$ : experimental factor). Such behaviour can be explained by assuming that the air-formed oxide film, the nature of a barrier layer; its thickening in the solution proceeds until it attains a definite thickness, and a less dense layer.

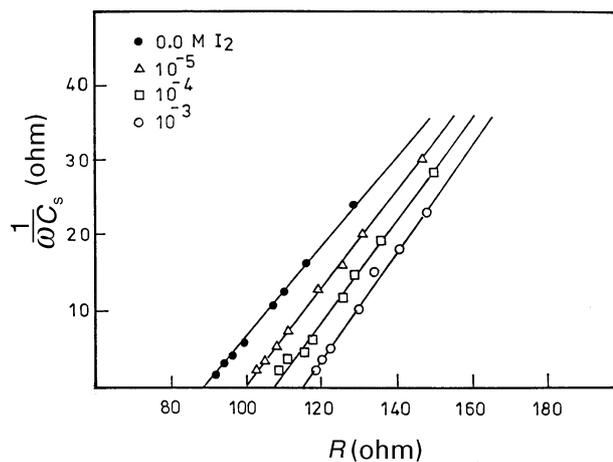
The values of the rate coefficients of film thickening for the inner layer ( $\beta_1$ ) and the outer layer ( $\beta_2$ ) increase regularly with increasing amount of the iodine added to the solution (Table 1). The inner layer of the film always grows at a notably higher rate than the outer layer. This behaviour may be rationalized in terms of oxide layer formation by a dissolution-precipitation mechanism [11].

The results of potential measurements (Fig. 2) indicate a continuous drift of  $E$  towards more noble values from the moment of immersion in the electrolyte. This feature may indicate that the pre-immersion oxide film on the metal surface was too thin to impart complete passivity [12]; therefore, thickening of the surface film would continue until attaining a steady state [13]. The final steady state potentials are shifted to more positive values as the iodine concentration is increased. In general, the results reveal that the presence of iodine in KI solution favours the formation of a thicker film at the electrode surface. Furthermore, this thicker film has more passivating properties than the thin one which is formed in the I<sub>2</sub> free iodide solution. It is generally accepted that under open circuit conditions, a strong electric field is assumed to originate from the adsorption of the anions on the oxide covered electrode [14]. This causes the creation of image charges of the same magnitude but of opposite sign at the metal/oxide interface sufficient to increase the thickness of the oxide. Consequently, the I<sub>3</sub><sup>-</sup> ion will be more effective in this respect as it has a larger volume and hence more adsorbability than the I<sup>-</sup> ion. The above behaviour may be also interpreted by assuming that iodine participates in enhancing the formation of zirconium-iodine species at the electrode surface [11] which shift the potential of the Zr electrode towards positive values and thus sustain the process of formation and growth of the oxide film.

Further support for the above conclusion may be gained considering the Zr electrode impedance in a complex plane. For this purpose, the effect of frequency on the two impedance components  $C_s$  and  $R_s$  was measured when their values were



**Fig. 2.** Variation of open circuit potential  $E$ , with time for a Zr electrode in  $0.1 M KI + x M I_2$  solution ( $x = 0.0, 10^{-5}, 10^{-4}$ , and  $10^{-3} M$ )



**Fig. 3.** Nyquist diagram for a Zr electrode in  $0.1 M KI + x M I_2$  solution ( $x = 0.0, 10^{-5}, 10^{-4}$ , and  $10^{-3} M$ )

more or less constant. The corresponding Nyquist diagram in the frequency range between 0.2 and 15 kHz is shown in Fig. 3.

In this diagram, the real part of the impedance,  $R_s$ , is plotted against the imaginary part  $1/\omega C_s$  ( $\omega = 2\pi f$ ,  $f$  being the frequency in Hz). The slope of the

straight lines,  $d(1/\omega C_s)/dR_s$ , gives an indication about the relative insulating properties of the passive layer on the zirconium surface [15].

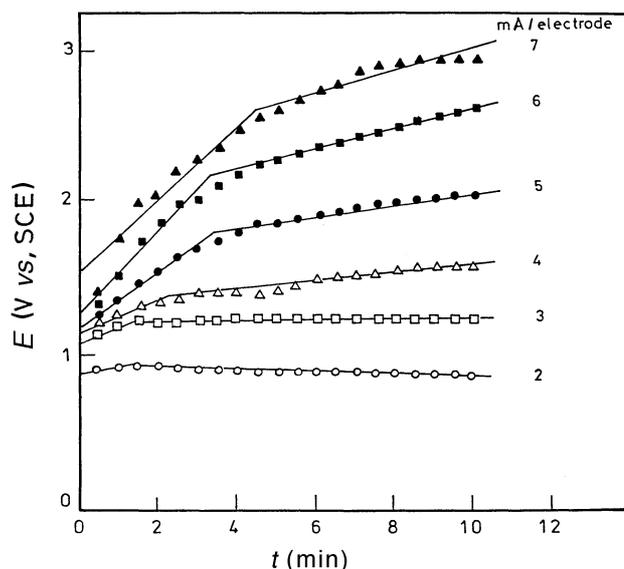
The angle of this slope corresponds to the phase shift  $\theta$  which depends upon the surface state. This angle varies between a maximum limit of  $90^\circ$  for an ideal dielectric surface oxide with excellent insulating properties and a minimum limit of  $0^\circ$  for very reactive systems. As shown in Table 1, the value of  $\theta$  which is equal to  $\tan^{-1}(d\omega C_s^{-1}/dR_s)$  was found to increase gradually parallel to the  $\beta$  values, *i.e.* with increasing of iodine concentration. These results reveal in general that the surface reactivity towards oxide thickening and passivity increases with increasing iodine concentration.

### *Effect of I<sub>2</sub> in presence of an electric field*

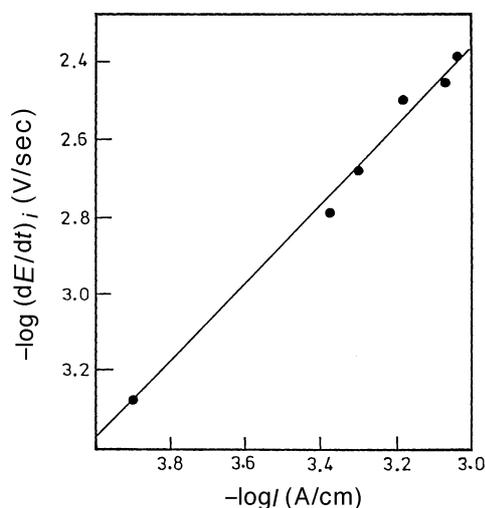
#### Effect of current density

The growth of the anodic oxide film on mechanically polished Zr was performed galvanostatically at different current densities (cd) ranging between 2 and 7 mA per electrode area in 0.02 M KI solution to which a fixed amount of  $10^{-4}$  M I<sub>2</sub> was added. The variation of potential with time was followed at very short intervals. The shapes of the charging curves are shown in Fig. 4. In all cases, an almost linear increase of the potential with time was observed. At low cd, the potential rises slowly with time and increases continuously with increasing cd. However, the rate of voltage rise decreases after some time during anodization leading to breaks in the plots.

The appearance of a break in the charging curve indicates that the film formation is not the only reaction occurring during anodization as previously reported for Zr [16] and Sb [17]. There is a measurable dissolution action which



**Fig. 4.** Anodic charging curves for Zr electrode in 0.02 M KI +  $10^{-4}$  M I<sub>2</sub> solution at different current densities



**Fig. 5.** Relation between logarithm of oxide formation rate and logarithm of current density in  $0.02 M KI + 10^{-4} M I_2$  solution

starts after  $\sim 2-5$  minutes of anodization. The oxide formation rate at constant current density represented by  $(dE/dt)_i$  during the steep potential rise of the anodic charging curves has been related for most valve metals to the anodizing current density ( $i$ ) by the empirical equation [18]

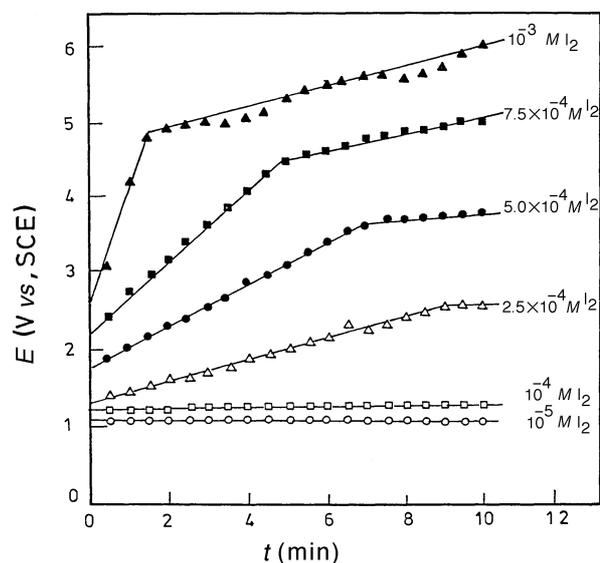
$$(dE/dt)_i = ai^b \quad (2)$$

where  $a$  and  $b$  are empirical constants characteristic of the system.

The validity of this equation is shown in Fig. 5. The applicability of equation (2) to the present results may be taken as a criteria for the behaviour of Zr metal as a valve metal in  $KI + I_2$  solution. This conclusion is in good agreement with the previously reported results [11] where the typical behaviour of a valve metal for the potentiodynamic electroformation and growth of a  $ZrO_2$  film on zircaloy-4-electrodes in an acid solution containing iodide and iodine has been observed.

#### Effect of $I_3^-$ Concentration

Figure 6 shows the results obtained with a mechanically polished Zr electrode at a selected  $cd$  of 3 mA per electrode in  $0.02 M KI + xM I_2$ ,  $x$  varying between  $10^{-5} M$  and  $10^{-3} M$ . The results reveal two different trends for the charging curves. Thus, at concentrations of  $I_3^-$  lower than  $2.5 \times 10^{-4} M$  no change of potential was observed during the time limit of the experiments. However, at higher  $I_3^-$  concentration ( $\geq 2.5 \times 10^{-4} M$ ), the normal shape of the  $E/t$  displays was obtained, and the oxide film growth takes place with two different rates which increase with the amount of  $I_2$  present in the iodide solution. The increase of  $I_2$  concentration shifts the whole charging curves towards more positive potential values, probably because of increasing anion adsorption on the oxide surface which in turn increases the oxide formation rate.



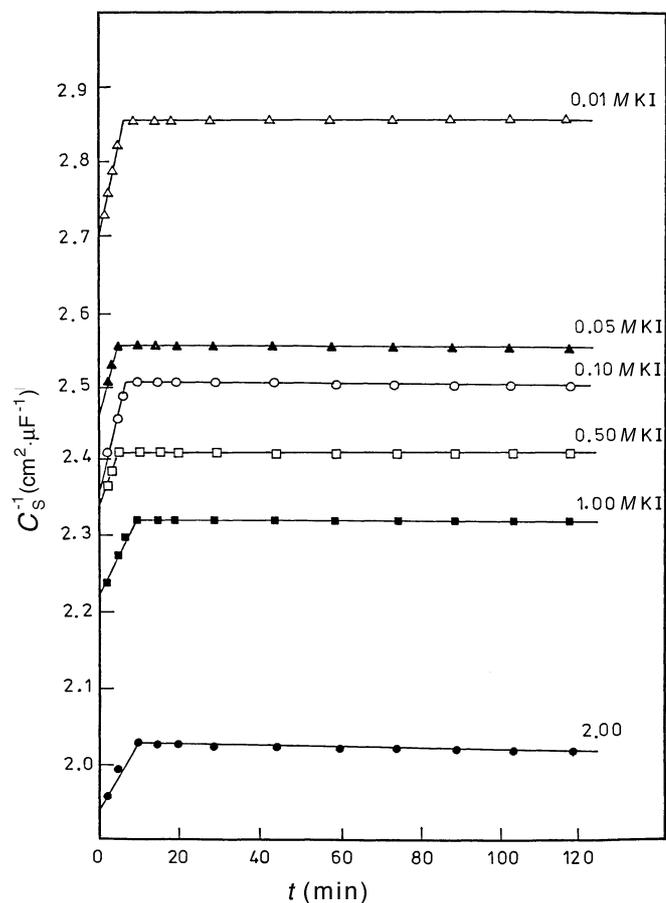
**Fig. 6.** Anodic charging curves for a Zr electrode at  $cd = 3 \text{ mA} \cdot \text{cm}^{-2}$  in  $0.02 \text{ M KI} + x \text{ M I}_2$  solutions ( $x = 10^{-5}, 10^{-4}, 2.5 \times 10^{-4}, 5.0 \times 10^{-4}, 7.5 \times 10^{-4},$  and  $10^{-3} \text{ M}$ )

### *Currentless behaviour of anodic ZrO<sub>2</sub>*

#### KI solution

To study the effect of KI concentration on the open circuit behaviour of anodic ZrO<sub>2</sub>, the oxide film was first formed galvanostatically at  $1.0 \text{ mA} \cdot \text{cm}^{-2}$  on a mechanically polished Zr electrode until 30 V in  $0.05 \text{ M H}_2\text{SO}_4$  solution. After formation of the oxide film, the electrode was washed with triply distilled water and immersed quickly into KI solutions of different concentrations ( $0.01$ – $2.0 \text{ M}$ ). The open circuit potential  $E$ , capacitance  $C_s$ , and resistance  $R_s$  of the formed anodic ZrO<sub>2</sub> film were followed with time for about 2 hours.

As can be seen from Fig. 7, a linear increase of  $C_s^{-1}$  with the immersion time  $t$  was obtained for the first 10 minutes, indicating film thickening. After a short period (10 min)  $C_s^{-1}$  attained a steady value, and no further increase in the oxide film thickness occurred. The first linear relationship between  $C_s^{-1}$  and  $t$  follows Eq. (1) which indicates that the growth mechanism of the oxide film on the ZrO<sub>2</sub> surface in KI medium is a zero order reaction. Values of oxide thickening coefficients were calculated as a function of iodide ion concentration and are given in Table 2. The results indicate a marked decrease in the rate of oxide thickening with increasing KI concentration. This is easily rationalized as the iodide ion can be adsorbed at the oxide covered electrode with further formation of zirconium iodide species through a dissolution-precipitation mechanism [19]. When the iodide concentration is increased, the oxide production-dissolution process is shifted more towards dissolution with an ultimate decrease in the oxide thickening coefficient  $\beta$ . Moreover, when the two rates of the opposing processes are balanced after certain period of time, no variation of film thickness is observed, and  $C_s^{-1}$

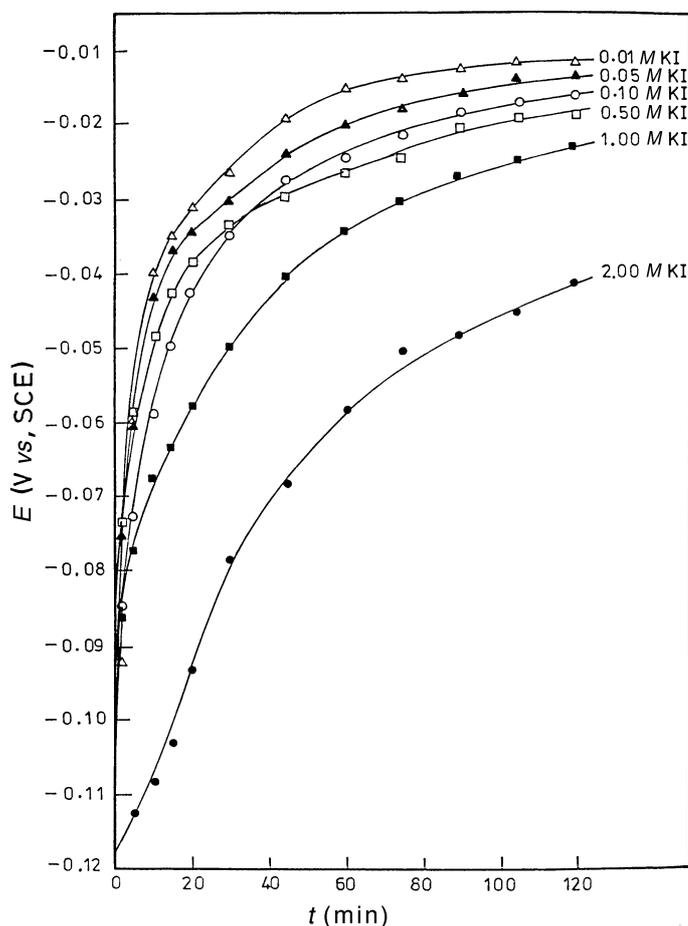


**Fig. 7.** Variation of  $C_s^{-1}$  with time for the preformed anodic  $\text{ZrO}_2$  film in KI solutions of different concentrations

**Table 2.** Currentless thickening coefficient  $\beta$  in KI solutions of different concentrations

Concentration (M)	$\beta$ ( $\text{cm}^2 \cdot \mu\text{F}^{-1} \cdot \text{min}^{-1} \times 10^3$ )
0.01	225
0.05	175
0.10	17
0.50	15
1.00	10
2.00	8

ceases to increase with time. On the other hand, the data for  $R_s$  did not show any variation with the immersion time in the KI solutions. As expected, however,  $R_s$  value decrease with increasing KI concentration, presumably because  $R_s$  is a less sensitive index for the formation/dissolution process of the oxide [10, 15] and



**Fig. 8.** Variation of the open circuit potential  $E$  with time for the preformed anodic ZrO<sub>2</sub> film in KI solutions of different concentrations

hence its value does not relate to the properties of the oxide but rather to those of the solution.

The tendency of the open circuit potential  $E$  to move towards more positive values in any of the iodide solutions (Fig. 8) provides additional evidence for the currentless oxide film formation and growth on the anodic ZrO<sub>2</sub> film in KI solution.

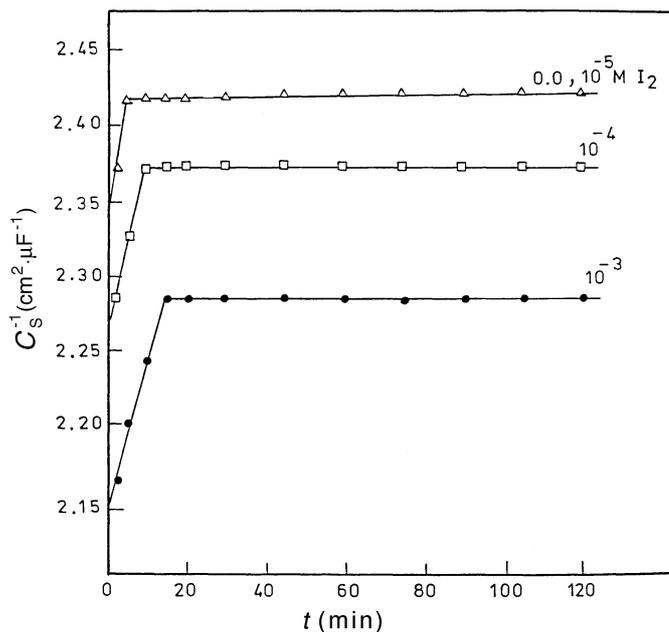
It has been reported that the rates of chemical dissolution ( $r$ ) of anodic oxide films on some valve metals including Zr are related to the energy of defect formation, in the oxide ( $E_f$ ) [20]. The value of  $r$  itself is proportional to the concentration of the intrinsic defects, ( $D$ ) in a given oxide. The author has found a linear relation between  $\ln r$  and  $E_f$ ; the intrinsic defects in the oxide film play an asymmetrical role, and in his case, their constructive action outweighed their destructive effect. Our present results are in good agreement with this idea; they show clearly that soon after immersing the ZrO<sub>2</sub> film in the iodide solution for a short period of time (~10 min), the intrinsic defects in the anodic oxide film equally enhance each of the two reverse processes, *i.e.* oxide formation (constructive) and oxide dissolution (destructive).

KI + I<sub>2</sub> solution

The effect of iodine addition to the iodide solution on the currentless thickening process of the preformed anodic oxide film was examined. For this purpose, an anodic ZrO<sub>2</sub> film with a definite thickness was formed in 0.05 M H<sub>2</sub>SO<sub>4</sub> until a potential of 30 V under a controlled cd of 1.0 mA · cm<sup>-2</sup>, and the electrode was transferred quickly to the naturally aerated 0.5 M KI solution containing various concentrations of iodine (0.0, 10<sup>-5</sup>, 10<sup>-4</sup>, and 10<sup>-3</sup> M). The open circuit potential and capacitance of the oxide coated surface were followed for a period of 2 hours at 30°C.

The potential  $E$  was found to increase with time in the noble direction by a similar fashion to that described before. As the I<sub>3</sub><sup>-</sup> ion concentration in the solution is increased the potential is shifted gradually towards less positive values. Obviously, in absence of an electric field the presence of I<sub>3</sub><sup>-</sup> ion retards greatly the film thickening process on the preformed anodic ZrO<sub>2</sub> film in the iodide medium. This is in good agreement with the results of capacitance measurements shown in Fig. 9. Within the time of the initial part of the curve, the outer layer of the ZrO<sub>2</sub> film is assumed to thicken by a rate which was found to decrease as the concentration of I<sub>3</sub><sup>-</sup> in the iodide solution is increased.

It has to be noted generally that in an iodide solution the role played by iodine in the reactivity of anodic oxide film on Zr metal in absence of the field is opposite to its role in presence of the field. Thus, whereas I<sub>3</sub><sup>-</sup> enhances oxide formation and growth under anodization, it retards the film thickening process under currentless conditions. This behaviour may be attributed to the difference in the nature of the step controlling the process in the two cases.



**Fig. 9.** Variation of  $C_s^{-1}$  with time for the preformed anodic ZrO<sub>2</sub> film in 0.5 M KI +  $x$  M I<sub>2</sub> solution ( $x = 0.0, 10^{-5}, 10^{-4},$  and  $10^{-3}$  M)

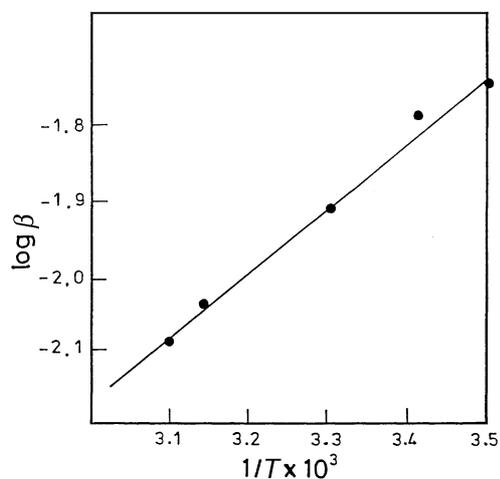
Following the formalism of the *Cabrera-Mott* model [21], it has been assumed by Schrebler *et al* [11] that during potentiodynamic formation of ZrO<sub>2</sub> films the presence of iodine mainly enhances the formation of zirconium iodine species at the electrode surface and shifts the potential at which ZrO<sub>2</sub> film formation usually appears towards more positive values. Our results accord generally with this observation and show a clear participation of I<sub>3</sub><sup>-</sup> in the electrochemical process associated with the formation and thickening of the ZrO<sub>2</sub> film in presence of the field. However, under currentless conditions the formation of similar zirconium iodine species such as ZrOI<sub>x</sub> which retard greatly the oxide formation process on the anodic ZrO<sub>2</sub> film cannot be excluded. Increasing the I<sub>3</sub><sup>-</sup> concentration would lead to further formation of this species and therefore to further inhibition of the oxide growth process in absence of the field.

#### Effect of temperature

To investigate the influence of temperature on the currentless thickening process of the anodically formed ZrO<sub>2</sub> film in KI solution, the Zr electrode was passivated in 0.05M H<sub>2</sub>SO<sub>4</sub> solution at 1.0 mA · cm<sup>-2</sup> till 30 V vs SCE. The applied current was then interrupted, and the capacitance C<sub>s</sub> and the potential E were followed for a period of two hours in 0.1M KI solution at different temperatures ranging from 10 to 50°C .

For the first 15 min, the thickening rate of the oxide film was found to decrease with increasing temperature as might be expected due to the chemical nature of the process [22]. Then, C<sub>s</sub><sup>-1</sup> attains a constant value, indicating cessation of further net oxide film formation.

Figure 10 represents the *Arrhenius* plots for the rate of currentless thickening of the anodic ZrO<sub>2</sub> film at different temperatures from which the heat of activation E<sub>a</sub>



**Fig. 10.** *Arrhenius* plot for the preformed anodic ZrO<sub>2</sub> film in 0.1 M KI solution at different temperatures

is estimated to be 17.8 KJ · mol<sup>-1</sup> using Eq. (4).

$$E_a = -2.303R \left( \frac{\delta \log (dC_s^{-1}/dt)}{d(1/T)} \right) \quad (4)$$

## Experimental

Apparatus and technique have been described previously [23]. The electrode used was made from 99.9% zirconium rod (Koch – light laboratories, Ltd, England) and was fixed in a glass tube with araldite resin, leaving a surface area of 0.1256 cm<sup>2</sup> to contact the test solution. The electrolytic solutions were prepared from AR reagents (BDH) and triply distilled water. Unless otherwise stated, all experiments were run at 30 ± 0.5°C, and the solutions were used unstirred and naturally aerated. The electrode was mechanically polished using emery paper down to 8/0 grade and then rubbed with a soft cloth until a silvery bright surface was obtained.

The anodizing current was supplied from a constant current electronic instrument, and the electrode potential was measured against a saturated calomel electrode (SCE). Measurements of electrode impedance were carried out by a high precision standardized ac bridge of symmetrical Wien type. The electrode capacitance  $C_s$ , and resistance  $R_s$ , were traced with time at a frequency of 1.0 kHz; for complex plane analysis, the frequency was varied within the range of 0.5 to 15 kHz. An amplitude of 10 mV was used throughout.

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